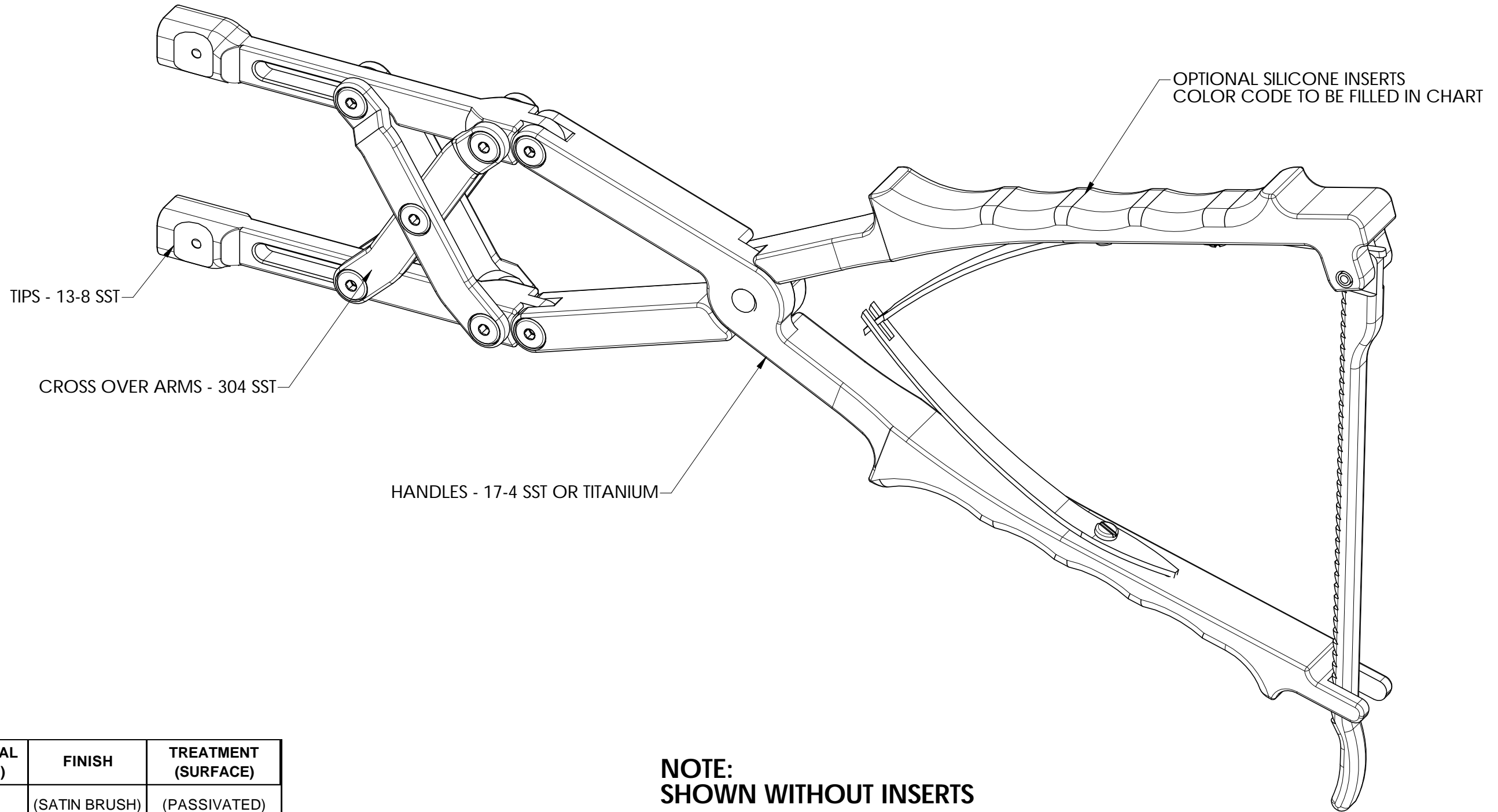


FOR REFERENCE ONLY

REVISIONS - PA712100-___			
REV	DESCRIPTION	DATE/BY	DCN NO.

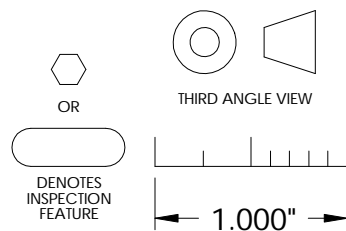


HANDLE STYLE	MATERIAL (BASE)	FINISH	TREATMENT (SURFACE)
SS	17-4	(SATIN BRUSH)	(PASSIVATED)
Ti	6Al-4V	(SATIN BRUSH)	NONE
CR	6Al-4V	(SATIN BRUSH)	(CrN COATING)

**NOTE:
SHOWN WITHOUT INSERTS**

***FINAL DRAWING NUMBER CONFIGURED PER CHART SPECIFICATIONS**

DRAWING NO.	ASSY DESCRIPTION	INSERT
PA712100-___	CMPR, INTEG PRL ACT 1.5", RAK, INTCHG JAW	NONE
PA712100-___-___(cc)	CMPR, INTEG PRL ACT 1.5", RAK, INSR SIL, INTCHG JAW	242-0003___(cc)



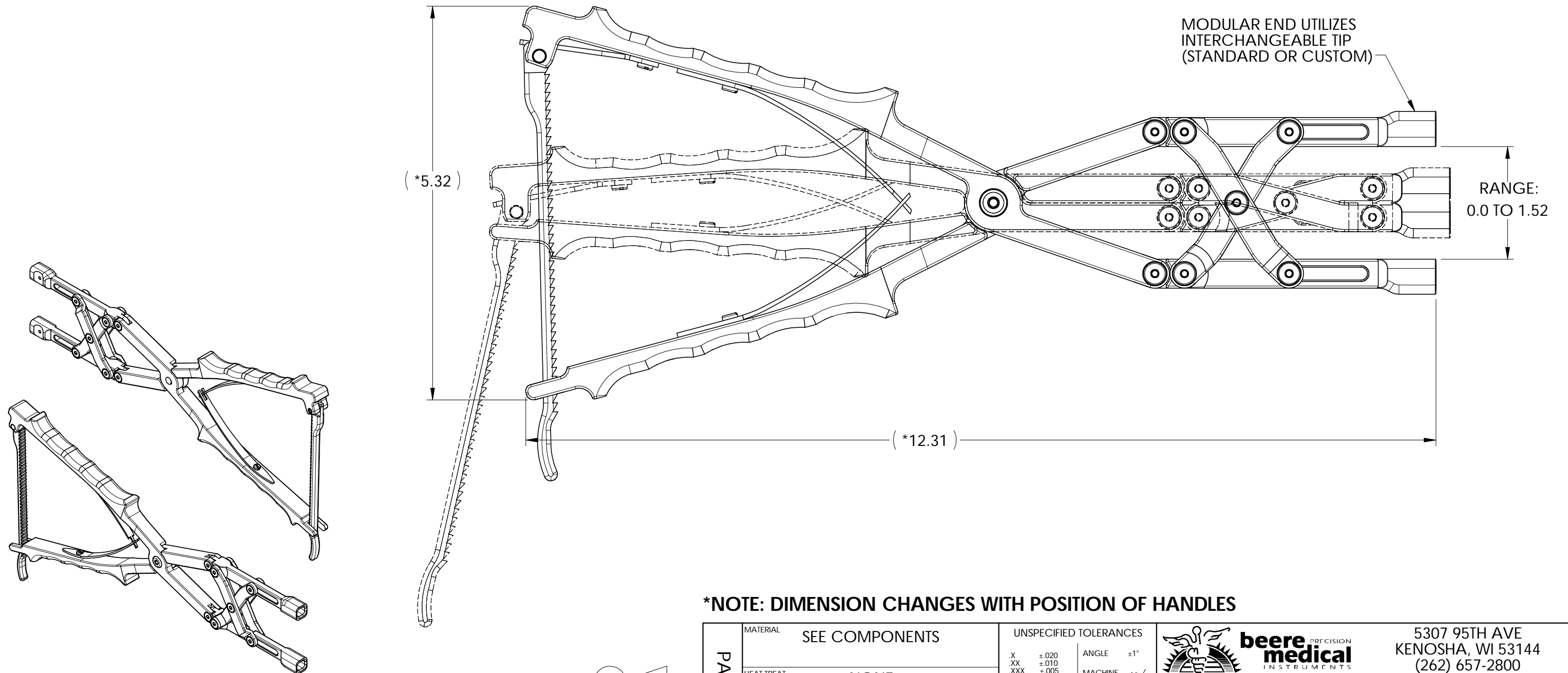
PA712100-___	MATERIAL	SEE COMPONENTS		UNSPECIFIED TOLERANCES			5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800			
	HEAT TREAT	NONE		.X ±.020 .XX ±.010 .XXX ±.005 .XXXX ±.0005	ANGLE ±1° MACHINE FINISH 32/		CMPR, PRL ACT 1.5" STROKE, INTCHG JAW			
	FINISH	NONE		CONCENTRICITY .005 T.I.R. SQUARENESS .005 T.I.R.		TITLE				
	REMOVE ALL BURRS BREAK SHARP CORNERS				DO NOT SCALE DRAWING		DRAWN TJM DATE 08/26/02			
PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS				APPROVED		DATE	SIZE B	SUPERSEDED NO. PA802100	DRAWING NO. PA712100-___	REV D
							SCALE 3:4	ILLUSTRATION	SHEET 1 OF 2	

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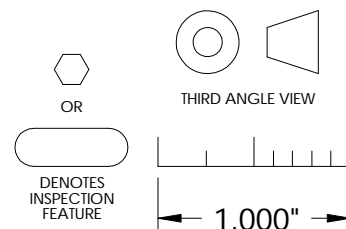
STYLE	MATERIAL (BASE)	FINISH	TREATMENT (SURFACE)
SS	17-4 13-8	(SATIN BRUSH)	(PASSIVATED)
Ti	6Al-4V	(GLASS BEAD)	(PTFE)
CR	6Al-4V	(GLASS BEAD)	(CHROME PLATE)

REVISIONS - PA712100-___			
REV	DESCRIPTION	DATE/BY	ECN NO.



***NOTE: DIMENSION CHANGES WITH POSITION OF HANDLES**

PA712100-___	MATERIAL	SEE COMPONENTS	UNSPECIFIED TOLERANCES			5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800		
	HEAT TREAT	NONE	.X ±.020 .XX ±.010 .XXX ±.005 .XXXX ±.0005	ANGLE ±1° MACHINE FINISH 32/		CMPR, PRL ACT 1.5" STROKE, INTCHG JAW		
	FINISH	NONE	CONCENTRICITY .005 T.I.R. SQUARENESS .005 T.I.R. DO NOT SCALE DRAWING		SIZE			
	REMOVE ALL BURRS	BREAK SHARP CORNERS	APPROVED	DATE	SCALE	REV	PA802100 PA712100-___ ILLUSTRATION	
PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS			TJM	08/26/02	B	3:4	D	SHEET 2 OF 2



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