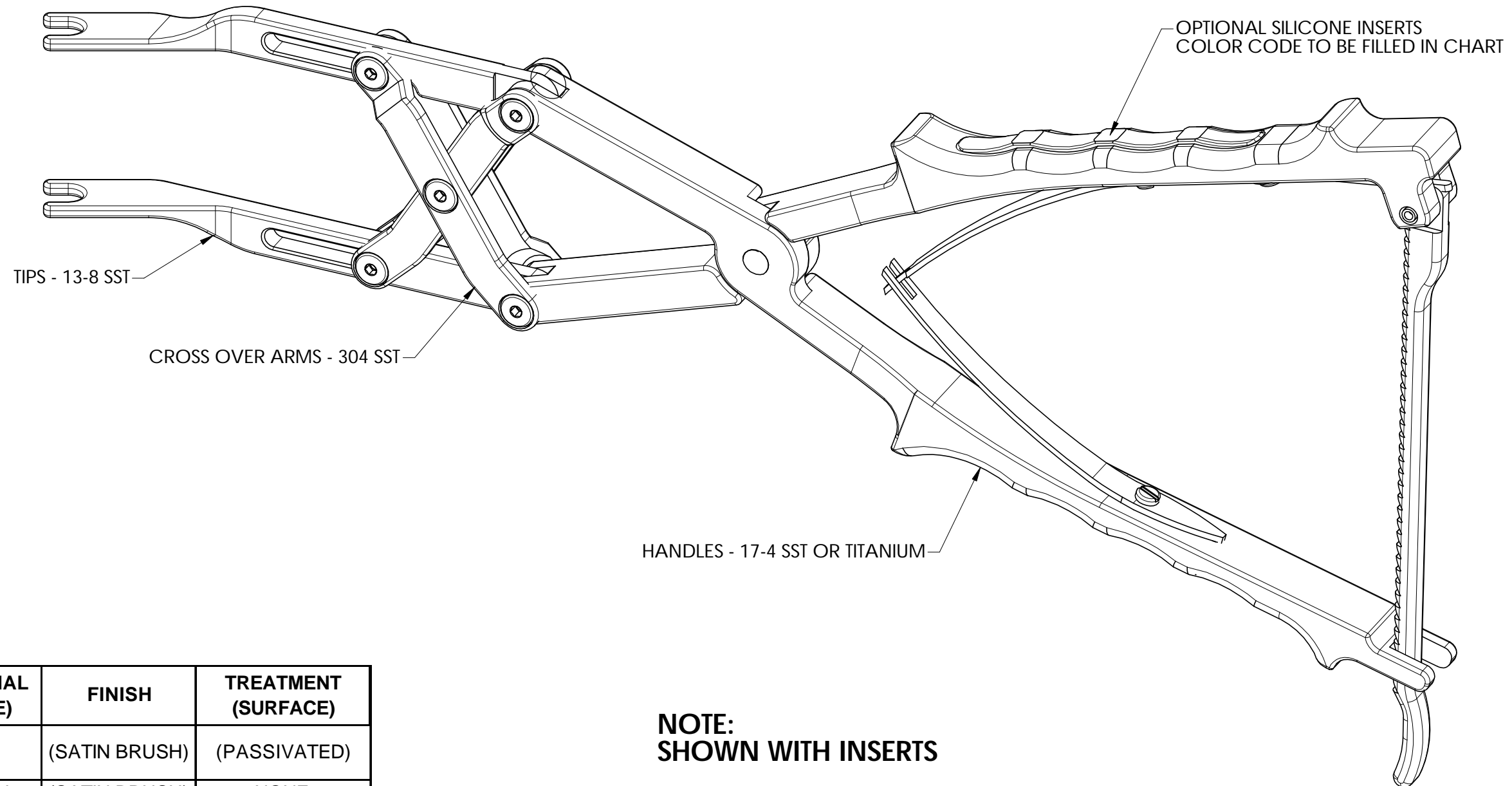


FOR REFERENCE ONLY

REVISIONS - PA712102

| REV | DESCRIPTION | DATE/BY | ECN NO. |
|-----|-------------|---------|---------|
| | | | |

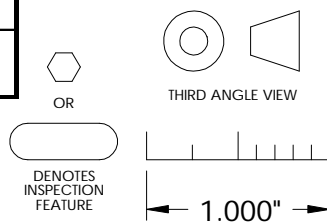


**NOTE:
SHOWN WITH INSERTS**

***FINAL DRAWING NUMBER CONFIGURED PER CHART SPECIFICATIONS**

| HANDLE STYLE | MATERIAL (BASE) | FINISH | TREATMENT (SURFACE) |
|--------------|-----------------|---------------|---------------------|
| SS | 17-4 | (SATIN BRUSH) | (PASSIVATED) |
| Ti | 6Al-4V | (SATIN BRUSH) | NONE |
| CR | 6Al-4V | (SATIN BRUSH) | (CrN COATING) |

| DRAWING NO. | ASSY DESCRIPTION | INSERT |
|----------------------|--|-----------------|
| PA712102-___ | CMPR, INTEG PRL ACT 1.5", RAK | NONE |
| PA712102-___-___(cc) | CMPR, INTEG PRL ACT 1.5", RAK, INSR SIL | 242-0003___(cc) |



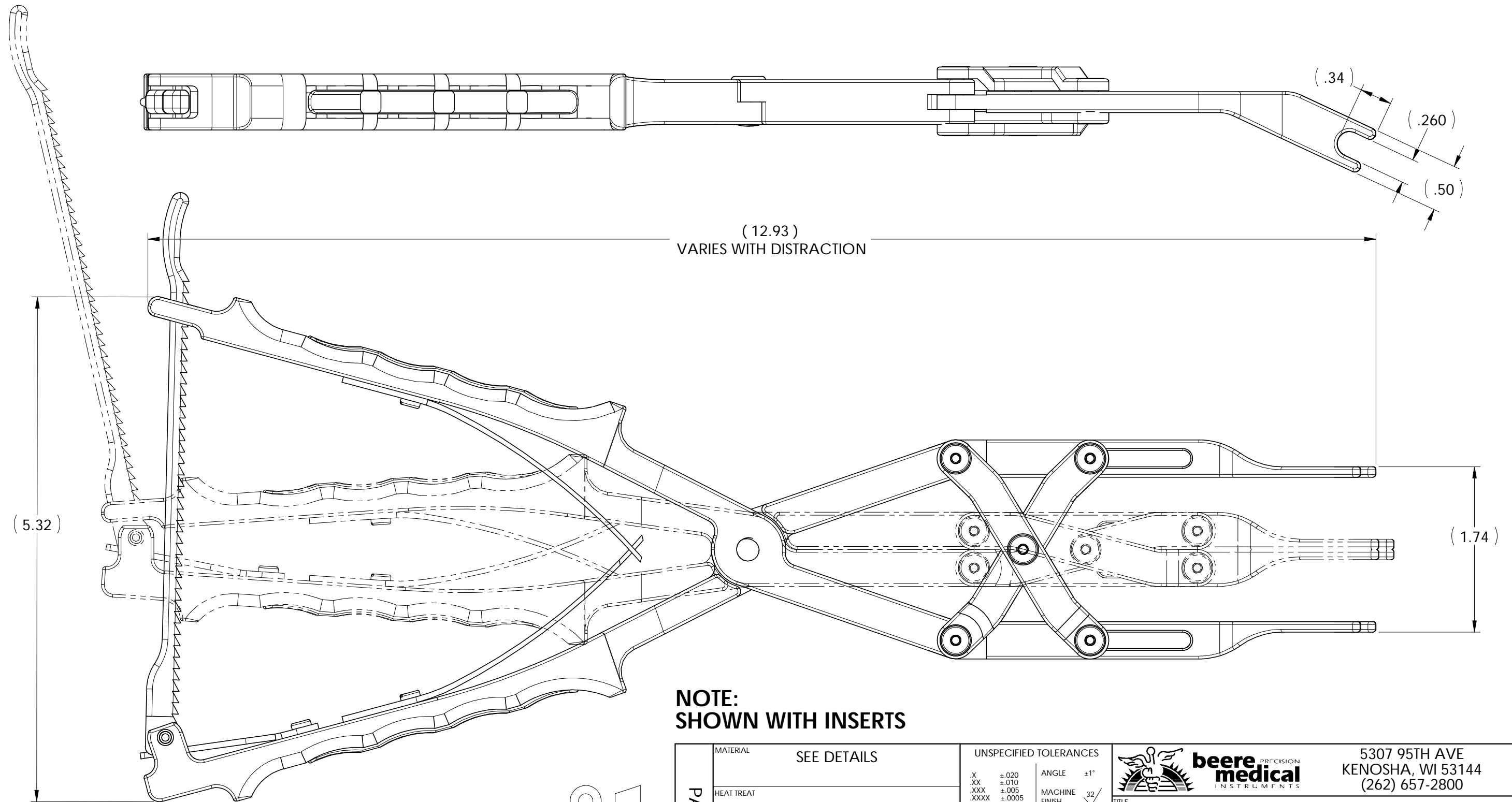
| | | | | | | | |
|----------|---|---------------------|----------------|------------------------|------------------------|--|----------|
| PA712102 | MATERIAL | SEE DETAILS | | UNSPECIFIED TOLERANCES | | 5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800 | |
| | HEAT TREAT | | | .X ±.020 | ANGLE ±1° | | |
| | FINISH | | | .XX ±.010 | MACHINE FINISH 32/ | | |
| | | | | .XXX ±.005 | SQUARENESS .005 T.I.R. | | |
| | | | .XXXX ±.0005 | DO NOT SCALE DRAWING | | TITLE | |
| | REMOVE ALL BURRS | BREAK SHARP CORNERS | DRAWN | | TJM | DATE | 10/13/03 |
| | PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS | | APPROVED | DATE | | | |
| | SIZE | B | SUPERSEDED NO. | DRAWING NO. | | *PA712102 | REV 02 |
| | SCALE | 1:1 | | ILLUSTRATION | | SHEET | 1 OF 2 |

THIS DOCUMENT INCLUDING ALL DATA, SPECIFICATIONS, AND INFORMATION CONTAINED WITHIN IS CONFIDENTIAL AND PROPRIETARY TO BEERE PRECISION MEDICAL INSTRUMENTS BY RETENTION. THE RECIPIENT AGREES NOT TO REPRODUCE, DISCLOSE, OR MAKE USE OF ITS CONTENTS IN ANY WAY, WITHOUT PRIOR WRITTEN PERMISSION OF AN OFFICER OF BEERE PRECISION MEDICAL INSTRUMENTS.

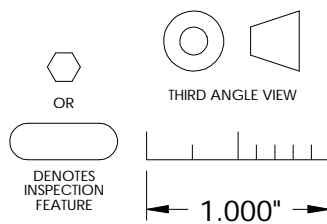
FOR REFERENCE ONLY

REVISIONS - PA712102


| REV | DESCRIPTION | DATE/BY | DCN NO. |
|-----|-------------|---------|---------|
| | | | |



**NOTE:
SHOWN WITH INSERTS**



THIS DOCUMENT INCLUDING ALL DATA, SPECIFICATIONS, AND INFORMATION CONTAINED WITHIN IS CONFIDENTIAL AND PROPRIETARY TO BEERE PRECISION MEDICAL INSTRUMENTS BY RETENTION. THE RECIPIENT AGREES NOT TO REPRODUCE, DISCLOSE, OR MAKE USE OF ITS CONTENTS IN ANY WAY, WITHOUT PRIOR WRITTEN PERMISSION OF AN OFFICER OF BEERE PRECISION MEDICAL INSTRUMENTS.

| | | | | | | | | | | | | | |
|----------|---|---------------------|--------------|------------------------|--|--|--|-----|----------------|-------------|----------|-----|----|
| PA712102 | MATERIAL | SEE DETAILS | | UNSPECIFIED TOLERANCES | |  5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800 | | | | | | | |
| | HEAT TREAT | | | .X ±.020 | ANGLE ±1° | | | | | | | | |
| | FINISH | | | .XX ±.010 | MACHINE FINISH 32 | | | | | | | | |
| | | | | .XXX ±.005 | | | | | | | | | |
| | | | .XXXX ±.0005 | | CONCENTRICITY .005 T.I.R. SQUARENESS .005 T.I.R. DO NOT SCALE DRAWING | | CMPR, INTEG PRL ACT 1.5", RAK | | | | | | |
| | REMOVE ALL BURRS | BREAK SHARP CORNERS | DRAWN | TJM | DATE | 10/13/03 | SIZE | B | SUPERSEDED NO. | DRAWING NO. | PA712102 | REV | 02 |
| | PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS | | APPROVED | | DATE | | SCALE | 1:1 | ILLUSTRATION | SHEET | 2 OF 2 | | |