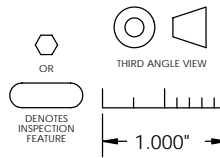
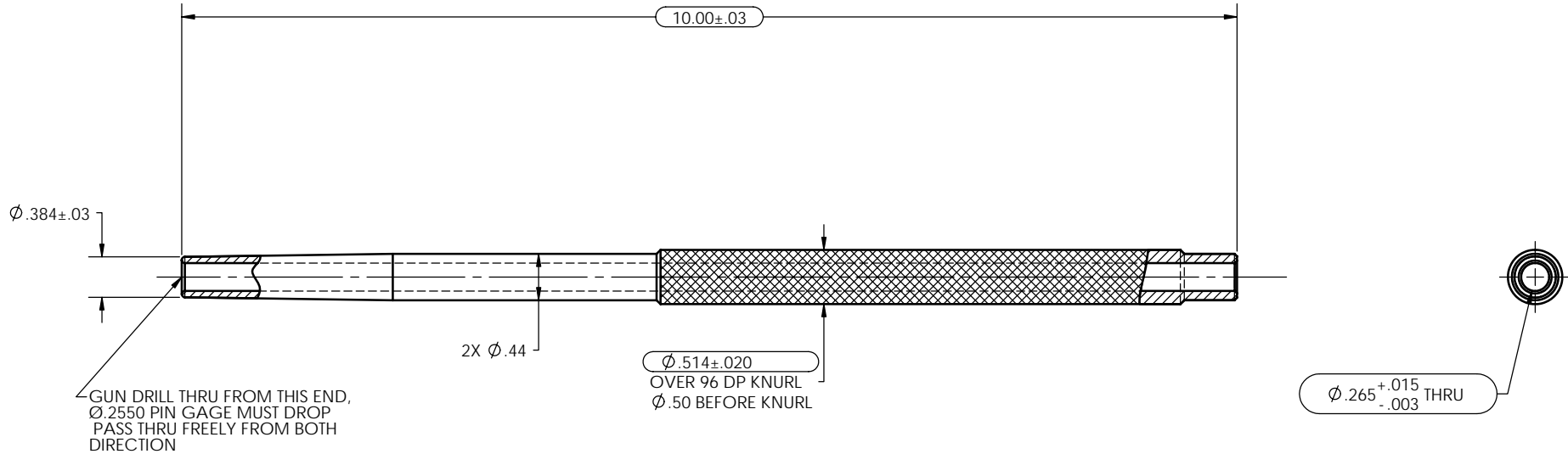


# FOR REFERENCE ONLY

## REVISIONS - RB201000

REV	DESCRIPTION	DATE/BY	ECN NO.
A	UPDATED TO ONE PIECE DESIGN	5/23/02 JMW	2000



RB201000	MATERIAL	17-4 PH SST	UNSPECIFIED TOLERANCES			5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800		
	HEAT TREAT	H900 42 ± 2 Rc	X ± 0.20 .XX ± 0.10 .XXX ± 0.05 .XXXX ± 0.005	ANGLE ± 1° MACHINE FINISH 32		TITLE <b>ROD BENDER (1/4" TUBE STYLE)</b> <b>(FOR 6.35mm AND SMALLER)</b>		
	FINISH	GLASS BEAD INTERNAL & KNURL; BRUSH FINISH EXTERNAL	CONCENTRICITY .005 T.I.R. SQUARENESS .005 T.I.R. DO NOT SCALE DRAWING		SIZE			
	REMOVE ALL BURRS	BREAK SHARP CORNERS	DRAWN	DATE	B		RB201000	A
PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS		APPROVED	DATE	SCALE		ILLUSTRATION	SHEET	
		JAR	10/27/97	1:1			1 OF 1	

THIS DOCUMENT INCLUDING ALL DATA, SPECIFICATIONS, AND INFORMATION CONTAINED WITHIN IS CONFIDENTIAL AND PROPRIETARY TO BEERE PRECISION MEDICAL INSTRUMENTS, INC. BY RETENTION, THE RECIPIENT AGREES NOT TO REPRODUCE, DISCLOSE, OR MAKE USE OF ITS CONTENTS IN ANY WAY WITHOUT PRIOR WRITTEN PERMISSION OF AN OFFICER OF BEERE PRECISION MEDICAL INSTRUMENTS, INC.