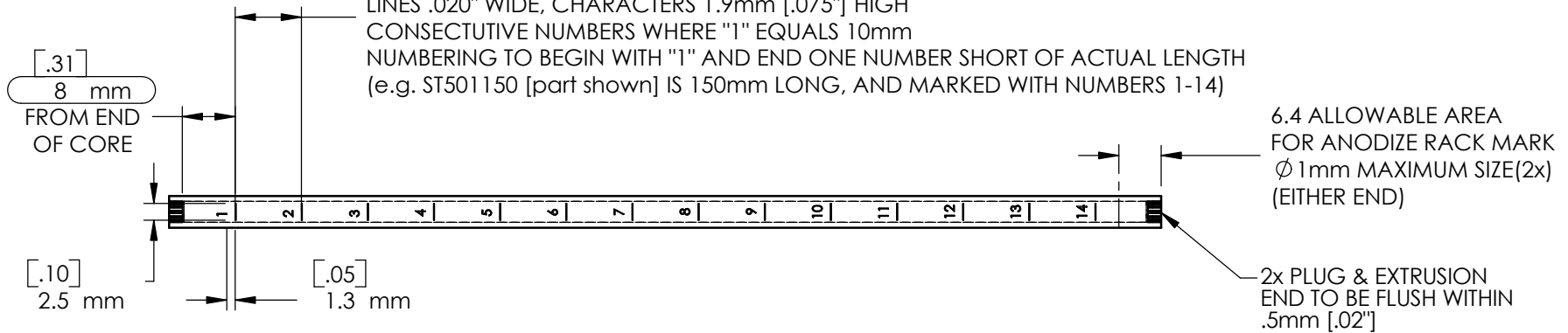


FOR REFERENCE ONLY

REVISIONS - ST501____(length mm)-____(cc)

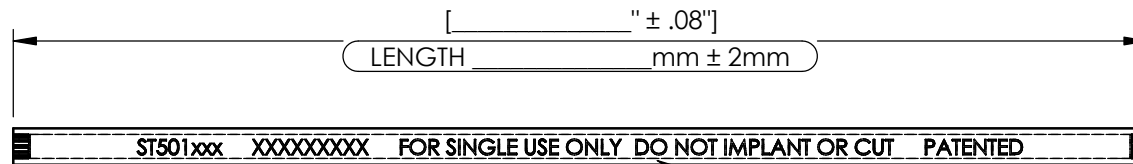
REV	DESCRIPTION	DATE/BY	DCN NO.
D	ADDED LOT CODE TO L-MARK VIEW CLARIFIED L-MARK NOTES	02/21/06 KBR	3917

SPACING EVERY 10mm [.394"] ±.2mm [.01"] NON-ACCUMULATIVE
 10mm FROM TOP OF LINE TO TOP OF NEXT LINE (NUMBER SIDE TO NUMBER SIDE)
 LINES .020" WIDE, CHARACTERS 1.9mm [.075"] HIGH
 CONSECUTIVE NUMBERS WHERE "1" EQUALS 10mm
 NUMBERING TO BEGIN WITH "1" AND END ONE NUMBER SHORT OF ACTUAL LENGTH
 (e.g. ST501150 [part shown] IS 150mm LONG, AND MARKED WITH NUMBERS 1-14)



6.4 ALLOWABLE AREA FOR ANODIZE RACK MARK
 Ø1mm MAXIMUM SIZE(2x)
 (EITHER END)

2x PLUG & EXTRUSION END TO BE FLUSH WITHIN .5mm [.02"]



PART NUMBER & 9-DIGIT LOT CODE SHOWN FOR REFERENCE ONLY

TO INDICATE CUSTOM LASER MARKING SEE INSTRUCTIONS AT RIGHT

LASER MARK DATA & SEQUENCE (left to right) 180° FROM LENGTH MARKINGS

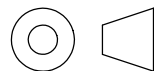


CHECK DATA REQUIRED (*REQUIRED FOR ALL PARTS)

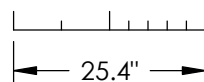
- ____ PART NUMBER _____
- ____ REVISION _____
- ____ CUSTOMER LOGO? YES / NO (circle one)
- ____ CE MARK? YES / NO (circle one) REG. NUMBER _____
- ____ LOT NUMBER _____
- ____ * "FOR SINGLE USE ONLY - DO NOT IMPLANT OR CUT - PATENTED"
- ____ OTHER _____

APPROVED BY (INITIAL & DATE): _____

OR DENOTES INSPECTION FEATURE



THIRD ANGLE VIEW



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MATERIAL SEE B.O.M.		UNSPECIFIED TOLERANCES X +/--.020 ANGLE +/- .1° XX +/--.010 MACHINE XXX +/--.005 FINISH XXXX +/--.0005			
HEAT TREAT		CONCENTRICITY .005 T.I.R. SQUARENESS .001 PER. IN.		TITLE T-ROD, 5.0mm SIL COVERED ANDZ ALUM	
FINISH		DO NOT SCALE DRAWING		DRAWN JAR DATE 08/20/99 APPROVED DATE	
REMOVE ALL BURRS		BREAK SHARP CORNERS		SIZE A SUPERSEDED NO.	
PART TO BE FREE OF DIRT, OIL, AND CONTAMINANTS				DRAWING NO. ST501____(length mm)-____(cc) REV. D	
				SCALE 1:1 SHEET 1 OF 1	