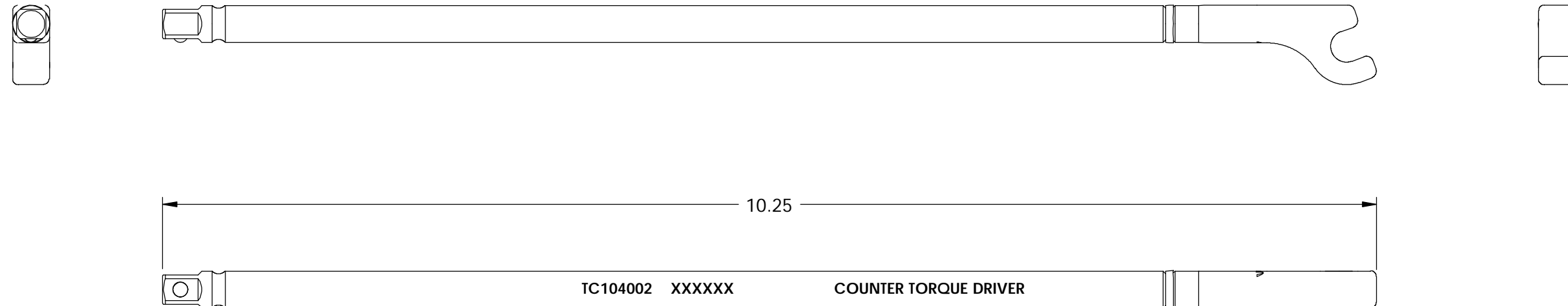


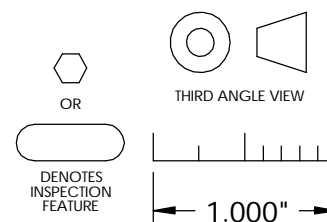
FOR REFERENCE ONLY

REVISIONS - TC104002


REV	DESCRIPTION	DATE/BY	DCN NO.



LASER MARK "PART NUMBER", "SHOP ORDER NUMBER", AND "NAME" IN .10 HIGH CHARACTERS. ORIENTATE WITH FLATS AND BALL AS SHOWN. USE BOLD TEXT.



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TC104002	MATERIAL	UNSPECIFIED TOLERANCES		 beere PRECISION medical INSTRUMENTS 5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800		
	HEAT TREAT	.X ±.020 .XX ±.010 .XXX ±.005 .XXXX ±.0005	ANGLE ±1° MACHINE FINISH 32/			
	FINISH	CONCENTRICITY .005 T.I.R. SQUARENESS .005 T.I.R.		TITLE DVR, C-TORQ NO GAP 1/4 SQ DR CONN, 10.25"		
	REMOVE ALL BURRS	BREAK SHARP CORNERS				DO NOT SCALE DRAWING
PART TO BE FREE OF DIRT, OIL AND CONTAMINANTS	DRAWN TJM	DATE 03/14/02	SIZE B	SUPERSEDED NO.	DRAWING NO. TC104002	REV N/C
	APPROVED	DATE	SCALE 1:1	ILLUSTRATION		SHEET 1 OF 1