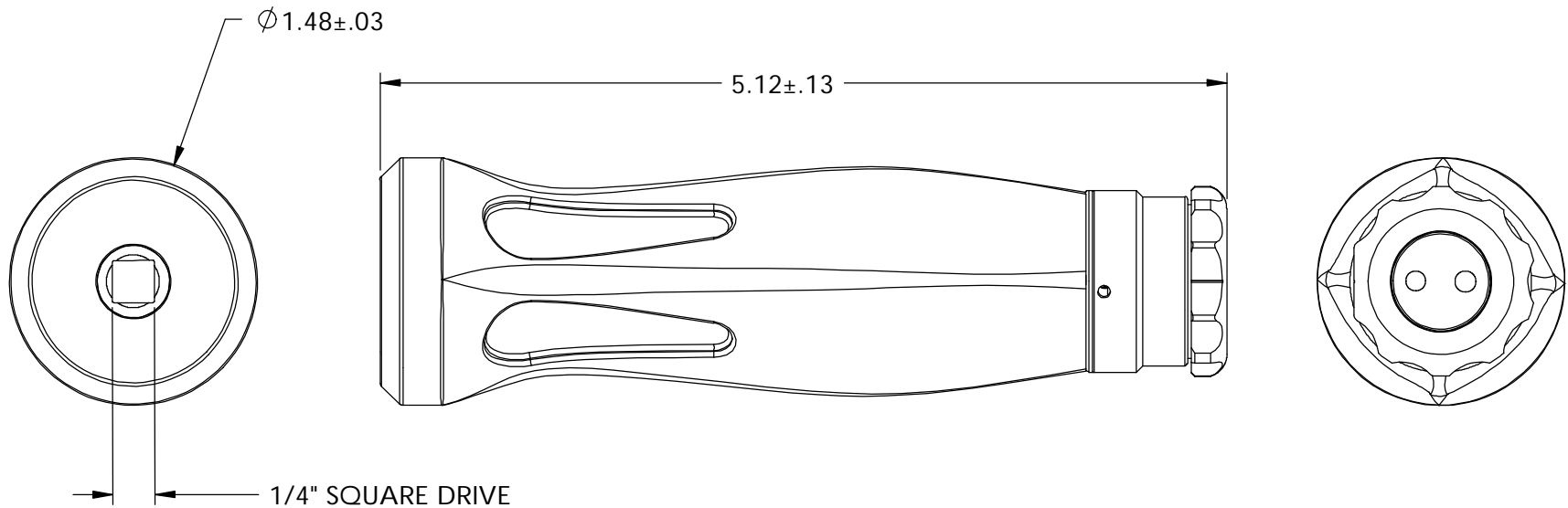


REVISIONS - VT115xxxx

REV	DESCRIPTION	DATE/BY	ECN NO.



PRODUCT SPECIFICATIONS TO BE FILLED IN AT TIME OF ORDER:

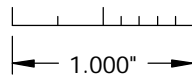
COMPLETE PART NO. _____

TORQUE SETTINGS: _____ **±15%**

COLOR OF HANDLE: _____

APPROVAL/DATE: _____

OR DENOTES INSPECTION FEATURE



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MATERIAL SEE DETAILS		UNSPECIFIED TOLERANCES				5307 95TH AVE KENOSHA, WI 53144 (262) 657-2800	
HEAT TREAT		X +/- .020 ANGLE +/- 1° XX +/- .010 MACHINE 32 XXX +/- .005 FINISH XXXX +/- .0005		CONCENTRICITY .005 T.I.R. SQUARENESS .001 PER. IN.		TITLE VARIABLE TORQUE LIMITING S.D. 1/4" FEMALE SQUARE DRIVER	
FINISH		DO NOT SCALE DRAWING		DRAWN HG DATE 08/16/01 APPROVED DATE		SIZE A SUPERSEDED NO. DRAWING NO. VT115xxxxx REV. 00	
REMOVE ALL BURRS		BREAK SHARP CORNERS		SCALE 1:1		SHEET 1 OF 1	
PART TO BE FREE OF DIRT, OIL, AND CONTAMINANTS							